



CERTIFICATE



EN ISO 9606-1 135 P FW FM1 S t 1,5 PB sl

Certificate N°: **TUV-A-17/154452** Examining body: **TÜV AUSTRIA CERT GMBH**
A-1230 Wien, Deutschstraße 10

Manufacturer – welding procedure **6**
 Reference N° (if available) **-** Examiner: **Dipl.-Ing. (FH) Pahomi**

Surname / First name of the welder
TAULEA ION Welder sign: **D 26**

Method of identification / Identification
identity card 1700509082415 Permission according PED: **TÜV AUSTRIA CERT GMBH**
Recognized third party organization according article 24 of directive 2014/68/EU

Date of birth / Place of birth
09.05.1970 FAGARAS BRASOV

Employed at
SC DEXION STORAGE SOLUTIONS SRL

Code / Testing standard
EN ISO 9606-1



Testing data - particulars		Scope
Welding process(es)	135	135, 138
Transfer mode	S	S
Plate or pipe	P	P,T according to 5.3
Type of weld	FW	FW
Material group(s)	1.2, DD 11+S355J2N	-
Filler metal type	S	S, M
Designation	TYSWELD SG2	G 42 4 M21 3Si1 acc EN 14341-A
Filler material group	FM1	FM1, FM2
Type of current and polarity	=/+	-
Shielding gases	M20: ARCAL 21	EN ISO 14175-M20
Adjuvant	-	-
Material thickness	t 1,5	from 1,5 to 3,0 mm
Outside pipe diameter	-	-
Welding positions	PB	P FW: PA PB T FW: PA PB
Details of the weldseam	sl	sl

for additional information, see supplementarte sheet and/or Manufacturer's welding procedure specification

Type of test	performed and accepted	not required	Prolongation according to point 9.2.	
			Date	Signature
Supplementary fillet weld test	-	x		
Visual test	x	-	14.11.2017	[Signature]
Radiographic examination	-	x		
Ultrasonic examination	-	x		
Penetrant test	-	x		
Macrosection	-	x		
Fracture test	x	-		
Bend test	-	x		
Notch tensile test	-	x		
Additional Tests *)	-	x		
Hardness test	-	x		
Job knowledge	x	-		

Name and signature: **Dipl.-Ing. Fulga** [Signature]
 Certification body: **TÜV AUSTRIA CERT GMBH**
 Place of issue: **Bukarest (RO)**
 Date of issue: **26.10.2017**
 Place of testing: **BRASOV**
 Date of testing: **18.05.2017**
 Valid till: **) **17.05.2019**



*) Details on supplementary sheet, if required

**) In case of proper confirmation of employer or supervisor (according to testing standard)